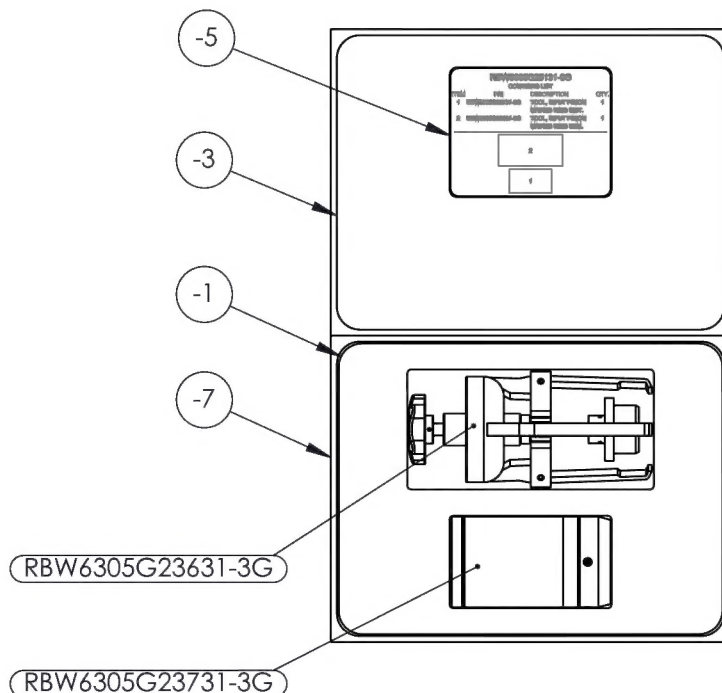
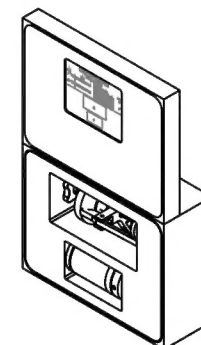


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/19/2017	RJC	JAG



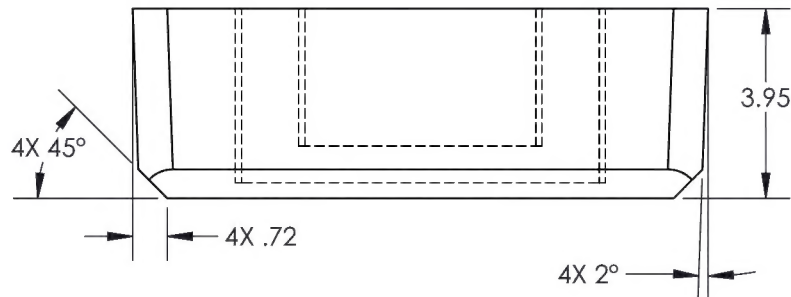
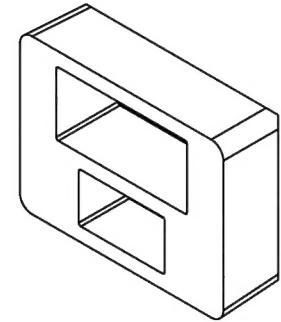
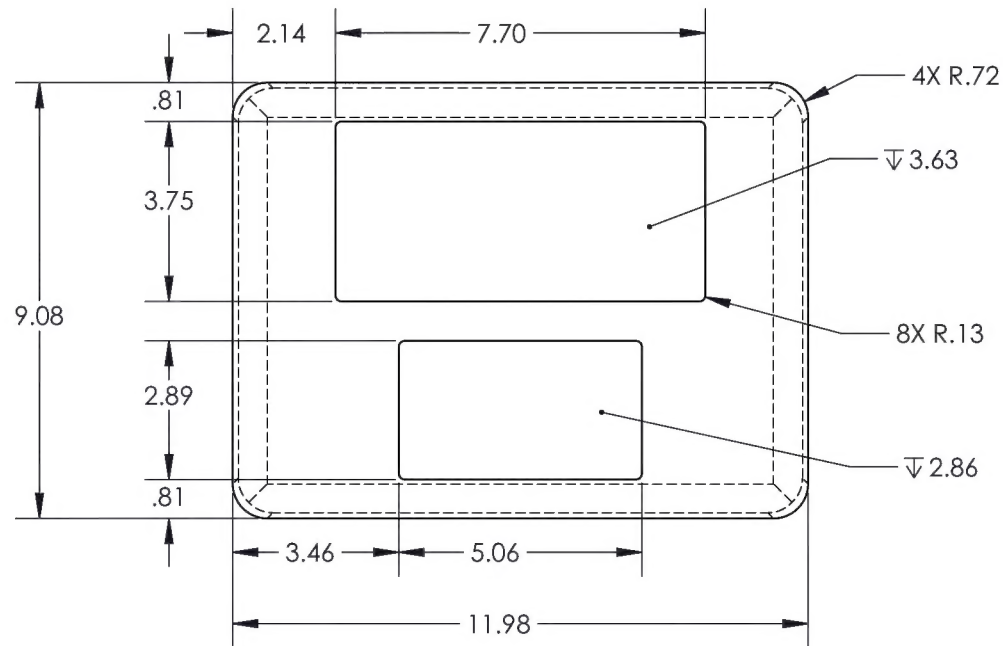
NOTE:
REFERENCE AGUSTA T/N 3G6305G25131.

DART AEROSPACE																			
TITLE TOOL KIT, INPUT PINION MATING RING REPLACEMENT																			
DWG NO. RBW6305G25131-3G	REV 1																		
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td></td> <td>.015 x 45° OR .015R</td> </tr> <tr> <td></td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td></td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125	SPEC	1. BREAK ALL SHARP EDGES		.015 x 45° OR .015R		2. DIMENSIONAL LIMITS APPLY AFTER PLATING		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
MAT'L	UNLESS OTHERWISE SPECIFIED																		
HEAT TREAT	DIMENSIONS ARE IN INCHES																		
FINISH	.XXX ± .005 FRACTIONS ± 1/8																		
	.XX ± .01 ANGLES ± .5°																		
	.X ± .1 SURFACES = 125																		
SPEC	1. BREAK ALL SHARP EDGES																		
	.015 x 45° OR .015R																		
	2. DIMENSIONAL LIMITS APPLY AFTER PLATING																		
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009																		
DRAWN BY: RJC 05/19/2017	USED ON MODEL																		
CHECKED: DD 05/22/2017	AW139																		
OPPS APPR: AA 06/05/2017																			
QA APPR: JL 06/13/2017																			
APPROVED: JAG 06/15/2017																			
SCALE 1:6	DATE 5/19/2017																		
SHEET 1 OF 4																			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	TOOL, INPUT PINION MATING RING REMOVER		RBW6305G23631-3G	1
				1	TOOL, INPUT PINION MATING RING INSTALLATION		RBW6305G23731-3G	1
		B/O	-1	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	3.95 X 9.08 X 11.98 (CASE SOLUTIONS)	2
		B/O	-3	1	TOP FOAM	ETHAFOAM 220, BLACK	1.20 X 9.20 X 12.10 (CASE SOLUTIONS)	3
			-5	1	CONTENT PLACARD	PLASTIC		4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1400-E	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



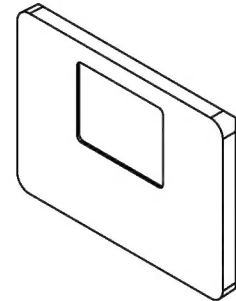
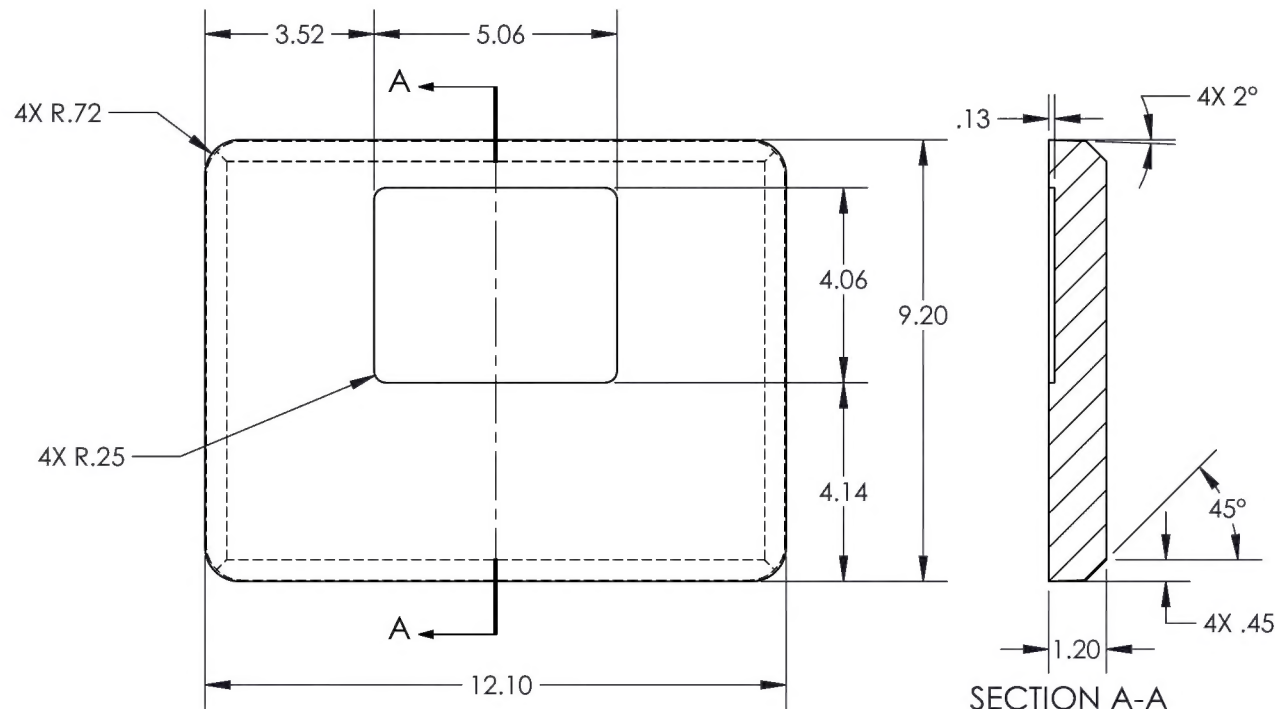
(-1)

BOTTOM FOAM

DART AEROSPACE	
TITLE TOOL KIT, INPUT PINION MATING RING REPLACEMENT	
DWG NO. RBW6305G25131-3G-1	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± .5°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: RJC 05/19/2017	USED ON MODEL
CHECKED: DD 05/22/2017	AW139
OPPS APPR: AA 06/05/2017	
QA APPR: JL 06/13/2017	
APPROVED: JAG 06/15/2017	
SCALE 1:4	DATE 5/19/2017
SHEET 2 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A

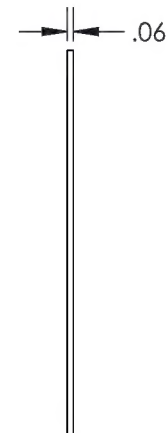
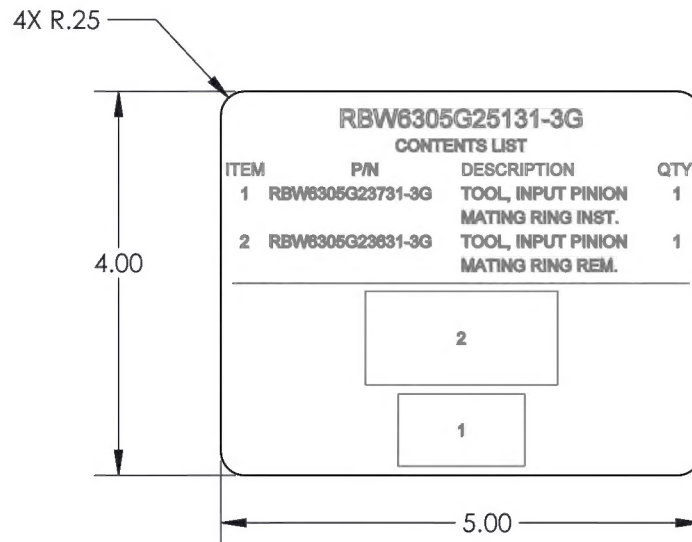
(-3)

TOP FOAM

DART AEROSPACE	
TITLE TOOL KIT, INPUT PINION MATING RING REPLACEMENT	
DWG NO. RBW6305G25131-3G-3	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1 SURFACES = 125°	
SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: RJC 05/19/2017	USED ON MODEL
CHECKED: DD 05/22/2017	AW139
OPPS APPR: AA 06/05/2017	
QA APPR: JL 06/13/2017	
APPROVED: JAG 06/15/2017	
SCALE 1:4	DATE 5/19/2017
SHEET 3 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:
USE PDF TO MANUFACTURE.

(-5)
CONTENT PLACARD

DART AEROSPACE	
TITLE TOOL KIT, INPUT PINION MATING RING REPLACEMENT	
DWG NO. RBW6305G25131-3G-5	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: RJC 05/19/2017	1. BREAK ALL SHARP EDGES
CHECKED: DD 05/22/2017	.015 x 45° OR .015R
OPPS APPR: AA 06/05/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: JL 06/13/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: JAG 06/15/2017	USED ON MODEL
SCALE 1:2	AW139
DATE 5/19/2017	SHEET 4 OF 4